

# ALSAN FLEX RED ZINC PRIMER

TECHNICAL DATA SHEET 160115SCANE

(supersedes )



COMPLEMENTARY PRODUCTS

APPLICATIONS

ROOFING

## DESCRIPTION

ALSAN FLEX RED ZINC PRIMER is a single-component, alkyd resin-based, rust-inhibiting primer.

It is designed to improve the adhesion of **R NOVA PLUS** base coat and to retard the propagation of rust on corroded metal substrates.

## RECOMMENDED SUBSTRATES

Metal surfaces.

## SURFACE PREPARATION

Surfaces must be dry, clean and free of debris, oil, grease and dirt. Remove existing rust by wire brushing and/or power washing. Prepare the surface properly before using the product.

## APPLICATION

ALSAN FLEX RED ZINC PRIMER is applied with rollers and brushes.

Using a low speed mixer (200 to 400 rpm), thoroughly mix the contents of the container for 3 to 5 minutes before using ALSAN FLEX RED ZINC PRIMER to obtain a homogeneous consistency.

Apply the primer layer at a rate of 0.15 L/m<sup>2</sup> (0.4 US gal/100 ft<sup>2</sup>) with a thickness of 6 mil. Allow to dry a minimum of 18 to 24 hours before applying **R NOVA PLUS** base coat. Maximum window to apply covering is 15 days.

Coverage rate may vary depending on the substrate.

Application temperature: 10 to 35 °C (50 to 95 °F).

Drying time varies depending on temperature, relative humidity, wind and the surface.

FOR COMPLETE INFORMATION ON PRODUCT APPLICATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

## PACKAGING

Specifications	ALSAN FLEX RED ZINC PRIMER
Physical state	Liquid
Colour	Red
Specific gravity at 20°C (68°F)	1.3 kg/L (10.5 lb/US gal)
Container	19 L (5 US gal)
Coverage rate per container	125 m <sup>2</sup> (1345 ft <sup>2</sup> )

(All values are nominal)



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NOTE : SOPREMA INC. may modify the composition and/or utilization of its products without prior notice.

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## PROPERTIES

Properties	ALSAN FLEX RED ZINC PRIMER
Brookfield viscosity, 25 °C (77 °F)	600 cP
VOC content	455 g/L
Solids by weight	61%
Drying time	30 minutes to 3 hours, depending on temperature and quantity applied
Rain proof at 20°C (68°F)	After 2 to 4 hours

(All values are nominal)

## CLEANING

Tools and uncured adhesive can be cleaned with solvents, such as mineral spirits, Varsol, Xylene, etc.

## STORAGE AND HANDLING

Storage: Up to 6 months in original sealed container, protected from moisture. Keep from freezing. Store in a ventilated place, away from heat and direct sunlight.

For more information, refer to instructions on the container label and relevant safety data sheet (SDS).



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